

**无卤阻燃PC/ASA CQ20**  
**Halogen Free Flame Retardant PC/ASA CQ20**
**产品信息**
**General Information**

<b>特点</b>	·耐UV ·无卤阻燃 ·尺寸稳定 ·高韧性 ·高耐热
<b>Features</b>	·UV Resistant ·Halogen Free Flame Retardant ·Excellent Dimensional Stability ·High Toughness ·High HDT
<b>应用</b>	·电器 ·充电桩
<b>Uses</b>	·Electronics ·Charging Pile
<b>RoHS信息</b>	·通过RoHS要求
<b>RoHS Compliance</b>	·RoHS Compliant
<b>形态</b>	·粒子
<b>Forms</b>	·Pellets
<b>加工方法</b>	·注塑
<b>Processing Method</b>	·Injection Molding

**产品性能**
**Product Properties**

物理性能	测试标准	测试条件	单位	典型值
Physical	Test standard	Test Condition	Unit	Nominal value
密度	ISO 1183	23°C,50%H	g/cm <sup>3</sup>	1.19
Specific Gravity				
熔体流动速率	ISO 1133	g/10min	260°C/2.16kg	20
Melt flow rate				
成型收缩率	ISO 294	23°C,50%H	%	0.3-0.7
Mold Shrinkage				
<b>力学性能</b>				
<b>Mechanical</b>				
拉伸强度	ISO 527	50mm/min	MPa	62
Tensile Strength				
断裂伸长率	ISO 527	50mm/min	%	50
Tensile Elongation				
弯曲强度	ISO 178	2.0mm/min	MPa	81
Flexural Strength				
弯曲模量	ISO 178	2.0mm/min	MPa	2600
Flexural Modulus				
悬臂梁缺口冲击强度	ISO 180	23°C,50%H	KJ/m <sup>2</sup>	60
Izod Notched Impact Strength				
<b>热性能</b>				
<b>Thermal</b>				
热变形温度 H.D.T未退火		1.80MPa	°C	100
Heat Deflection Temperature	ISO 75			
(Unannealed)		0.45MPa	°C	112
<b>阻燃性</b>				
<b>Flammability</b>				
垂直燃烧	UL-94	23°C,50%H	Class	V0
Vertical Flammability				

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**注塑信息**

**Injection**

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干燥温度 Drying Temperature	60-80°C
干燥时间 Drying Time	2-4h
后段温度 Rear Temperature	210°C-230°C
中段温度 Middle Temperature	230°C-250°C
前段温度 Front Temperature	260°C-270°C
喷嘴温度 Nozzle Temperature	270°C-280°C
模温 Mold Temperature	60°C-80°C

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**备注:**

**Note:**

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1. 所有数据基于本色或特定颜色，仅供选型参考。  
All the data are based on uncolored grades or selected colors, provided for reference in grade selection only.
2. 样条测试前经过23°C 24h的预处理。  
Test Bars pretreated 24h under 23°C before testing.

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